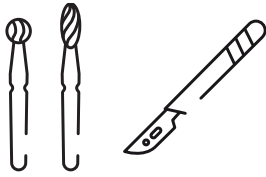


Zapp is certified to ISO 9001



Grade Zapp® 1.4035 YU

Zapp® 1.4035YU is a martensitic stainless steel with 13 % chromium content and sulfur addition. Thereby the machinability increases considerably in comparison with the Zapp® 1.4034YK. In conducting an appropriate heat treatment a maximum hardness of 57 HRC* can be achieved.

The best corrosion resistance to moderate aggressive, non-chloric media is achieved in the hardened and high gloss polished condition with a metallic bright surface. Due to the sulfur addition the corrosion resistance decreases compared to Zapp® 1.4034YK.

Typical Fields of Application

- Surgical Instruments
- Cutting Tools, e.g. Scissors, Doctor Blades
- Bone Cutters, Burrs
- Medical Screwdrivers
- Dental Instruments, e.g. Cutters, Burrs and Curettes

Weldability

Usually, Zapp® 1.4035YU is not used for welding. Due to the sulfur addition weldability decreases in comparison with Zapp® 1.4034YK.

Polishability

Zapp® 1.4035YU is polishable.

Due to the sulfur content and the related sulfides it is conditionally high gloss polishable.

Magnetism

Zapp® 1.4035YU is magnetizable.

Cold Working

Zapp® 1.4035YU should be cold worked from the soft-annealed condition.

Machining

Best results can be achieved in the soft-annealed and redrawn condition.

* Maximum hardness achievable under ideal hardening conditions

Corresponding Standards

- 1.4035 (X46CrS13) acc. to DIN EN 10088-3
- ~ AISI 420C (+S)

Typical Chemical Composition *

C	Si	Mn	Cr	P	S
0.46	0.50	1.00	13.50	0.02	0.25

* Average in mass-%

Mechanical Properties (Soft-Annealed)

Tensile Strength TS	[MPa]	600 - 750
Yield Strength YS	[MPa]	min. 450
Elongation A5	[%]	min. 20
Hardness HB		max. 245
Structure		Ferrite + Carbides + Sulfides

Mechanical Properties (Cold-Worked)

Tensile Strength TS	[MPa]	800 - 1,100
Yield Strength YS	[MPa]	max. 800

Physical Properties

Modulus of Elasticity E 20°C	[GPa]	215
Specific Gravity	[kg/dm³]	7.7
Thermal Conductivity 20°C	[W/m K]	30.0
Coefficient of Thermal Expansion	[10 ⁻⁶ /K ⁻¹]	
20 - 100 °C		10.5
20 - 200 °C		11.0
20 - 300 °C		11.5
20 - 400 °C		12.0
20 - 500 °C		12.1
Specific Heat 20°C	[kJ/kg K]	0.46
Electric Resistivity 20°C	[Ω mm²/m]	0.55

Hot Working

Forging temperature is 800 – 1,100 °C

(1,470 – 2,010 °F):

Heat slowly and gradually to approx. 800 °C (1,470 °F).

Afterwards heat up rapidly to the required forging temperature. Cool slowly after forging (e.g. in furnace).

Heat Treatment

Soft-Annealing

Temperature: 750 - 850 °C (1,380 – 1,560 °F)

Holding time: 2-6 h

Cooling: furnace, air

Hardening

Temperature: 1,025 – 1,075 °C (1,875 – 1,965 °F)

Holding time: approx. 0,5 h (depending on cross-section)

Cooling: oil

Hardened structure: martensite + carbides + sulfides

Tempering

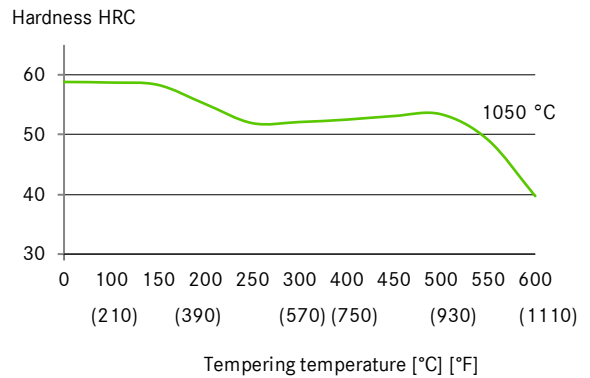
Temperature: see tempering chart

Holding time: approx. 1 h (depending on cross-section)

Cooling: oil, air

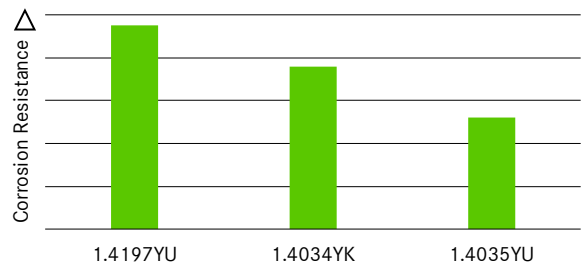
Due to the 475 °C (885 °F) embrittlement tempering in this range should be avoided.

Tempering Chart



According to the required hardness and the actual dimension the hardening and tempering temperature have to be selected from the respective ranges.

Corrosion Resistance



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Further information regarding our products and locations are available in our image brochure and under www.zapp.com

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